

FIG. 1

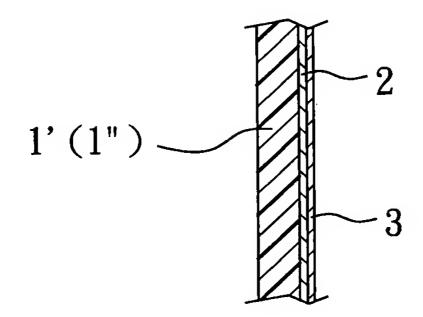


FIG. 2

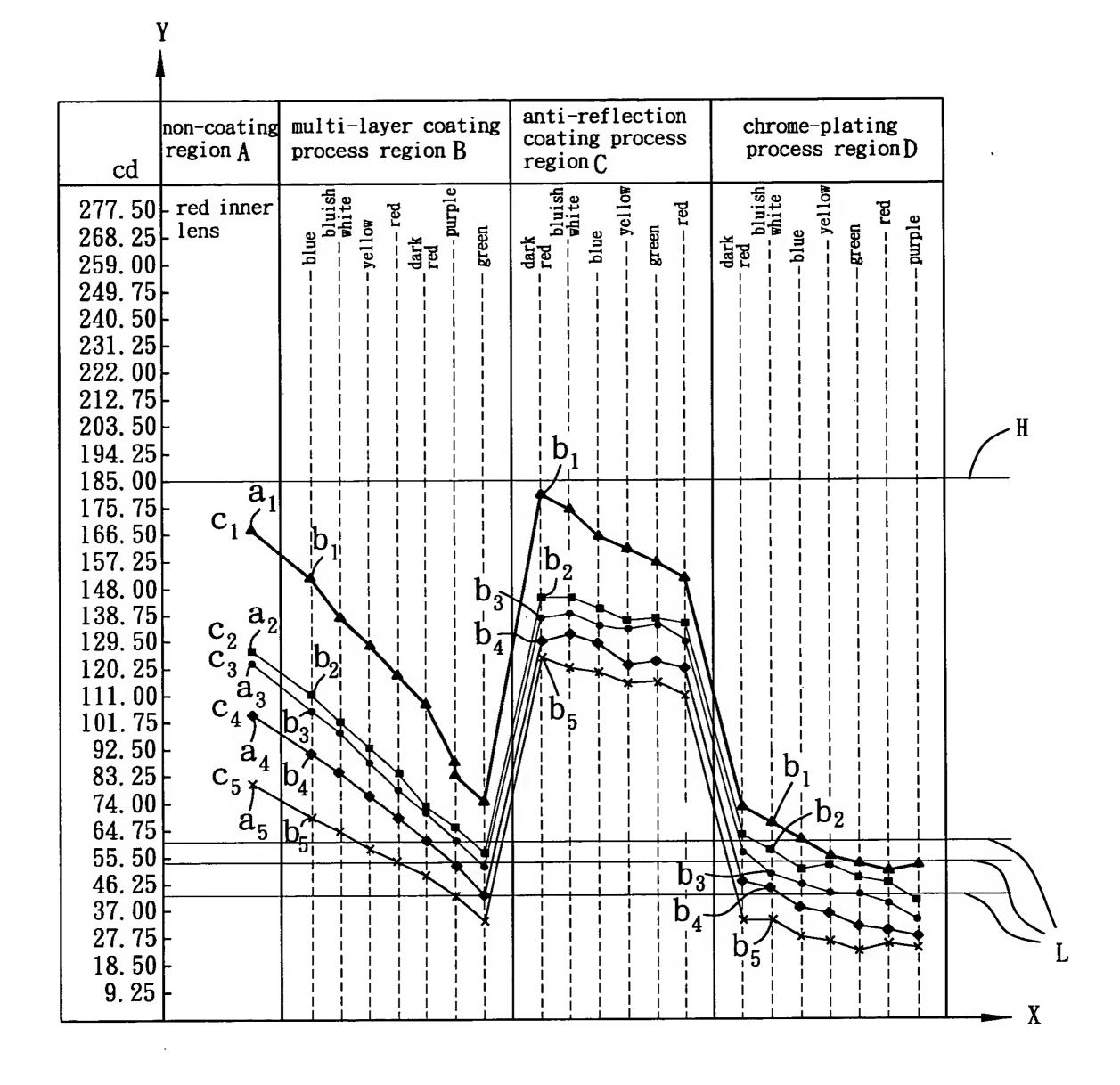
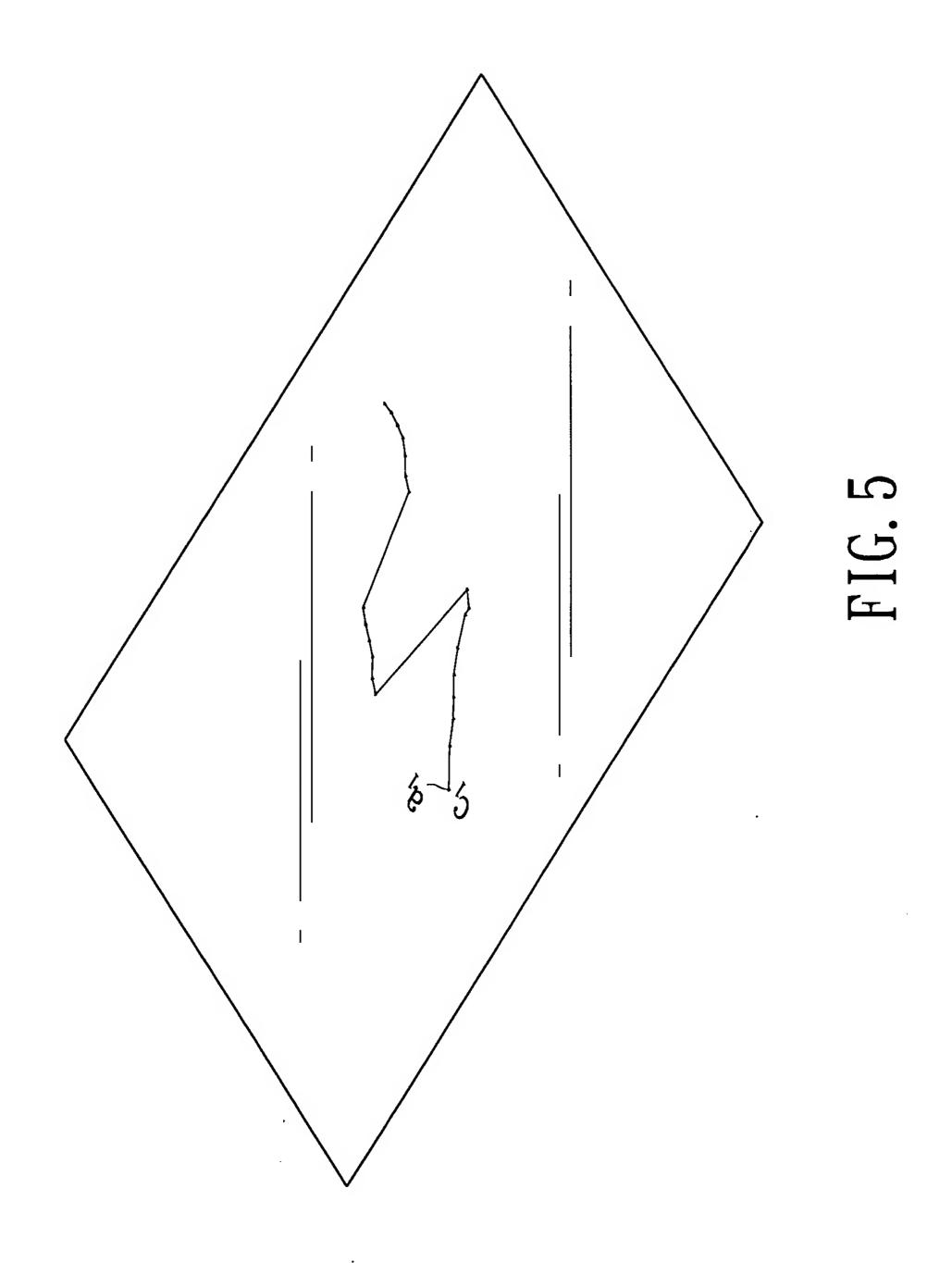
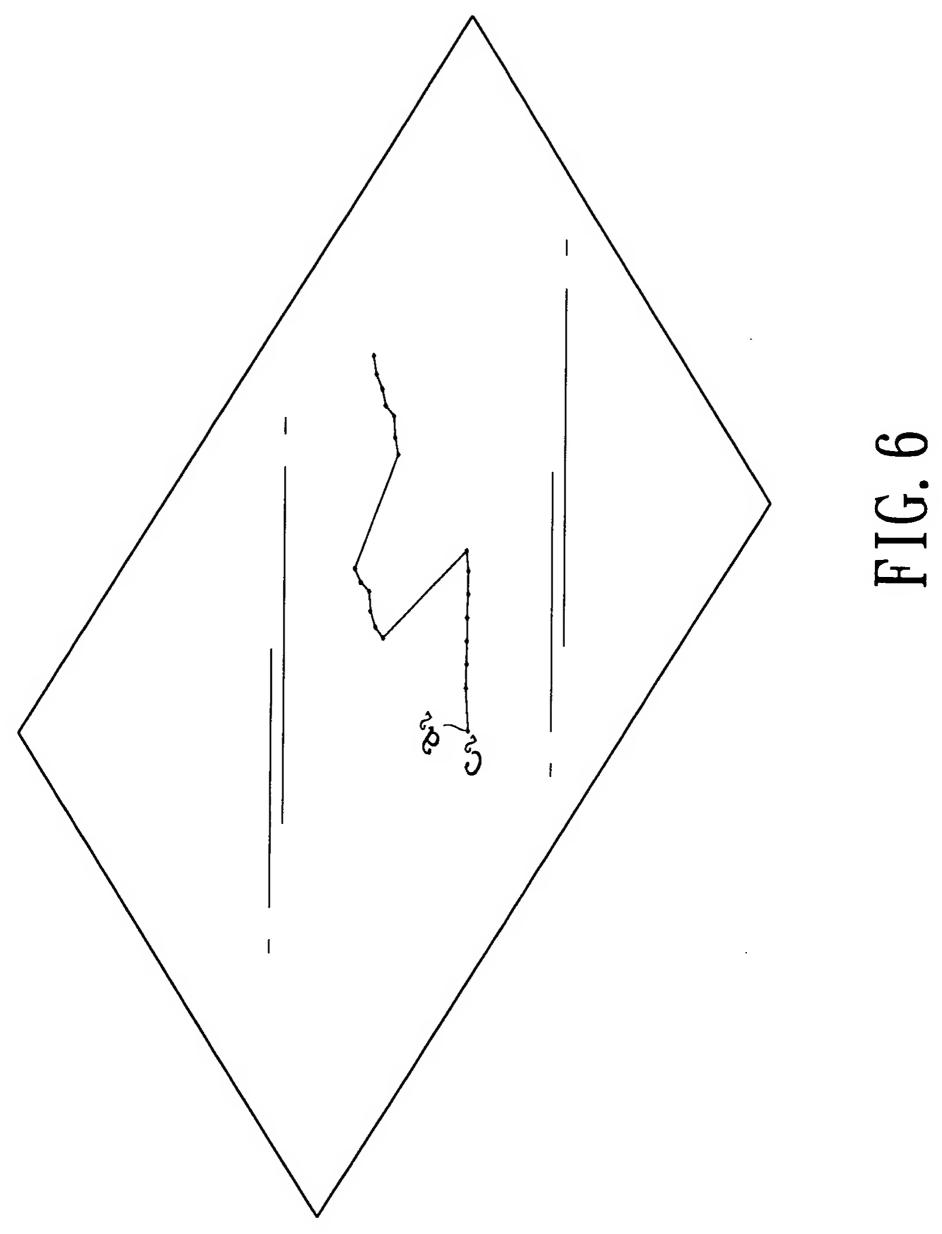


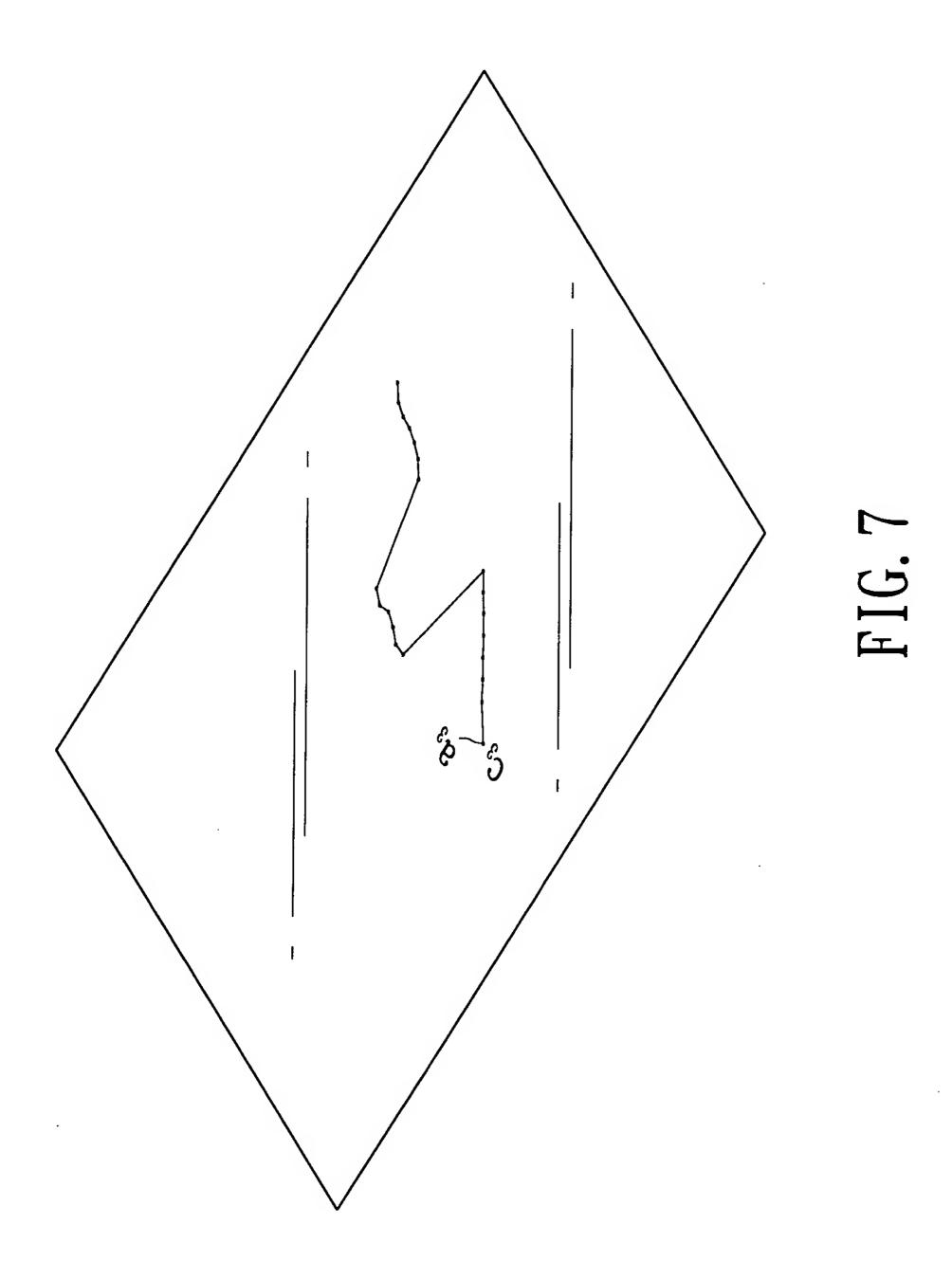
FIG. 3

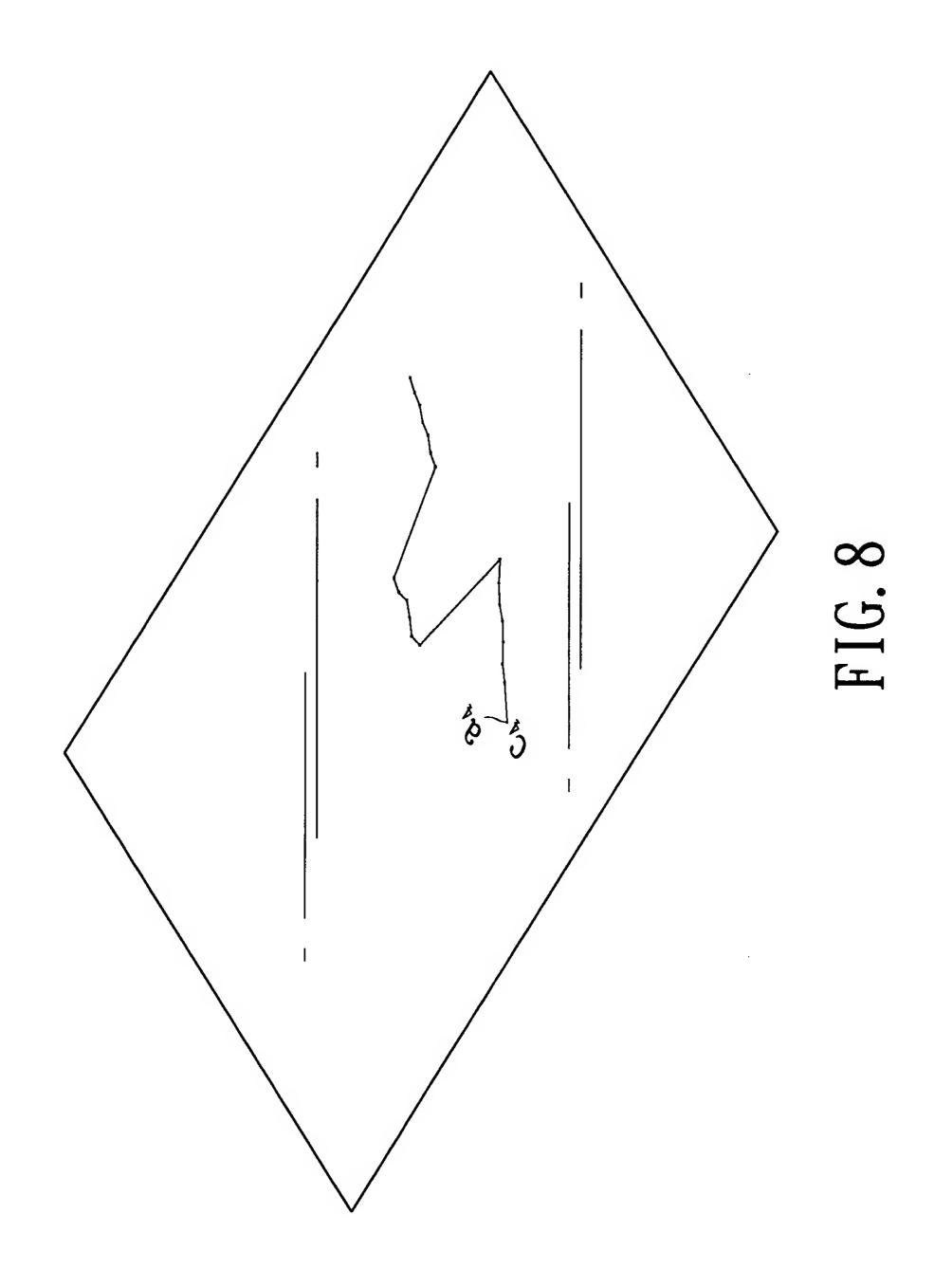
	green	960 .	. 165		51.5	32. 5	39. 2	27.5	21.5
ပ္သ	red	1600.0600.050 Cr 0.0720.0720.0840.0960.0840.096	Tio20.1050.1260.2470.2760.2900.2800.300Sio20.3000.3600.9841.14d1.32dSio0.2000.2500.3000.8601.0201.165		68. 2   60. 7   56. 5   52. 1   50. 2   51. 5	5.2	6.2	29.1	5.3
chrome-plating process	- 1	0960.	8601.		2.1 5	46. 3   42. 1   42. 0   35. 2	50.0   55.1   48.2   46.2	1 2	31. 1 27. 5 27. 0 30. 8 25. 3
ng bu	sh yel	840.	000.		5 55	1 42	1 48	38. 2   36. 3   31. 1	0 30
plati	blun Thit	20.0	00.3	_	7 56.	3 42.	0 55.	2 36.	5 27.
ome-1	plue	0.07	0.25		60.			38.	27.
chr	purple blue bluish yellow	0.072	0. 200		68. 2	51.1	56. 1	45.3	31.1
		Cr	Sio						
cess	green	). 050	1. 320		1 156. 5 153. 2	139. 5 135. 1 132. 2 133. 1 129. 5	. 2138. 7136. 5	131. 4 128. 3 122. 5 123. 1 120. 5	122, 2 120, 8 118, 3 119, 8 111, 0
g pro	red	090	. 140		56.51	33.1	38. 7	23.1	19.8
atin	МО	0600.	984 1		9.1	2.21		2.51	8.31
on co	blue bluish yell	800.	60 0.		175.5 166.5 159	.113	141.6139.5137	.312	811
ectio	blu whi	0 0.0	0 0.3		5 166	5 135	6 139	4 128	21120
ref1	blue	0.07	0.30		175.	139.	141.	131.	122.
anti-reflection coating process		Tio2	Sio2						
	green	0. 520	300		74.5	53.5	56.2	46.2	30.9
multi-layer coating process	dark purple green	, 465	. 280		2138. 7 129. 5 120. 2 88. 5 83. 2 74. 5	59.6	65.2	5 84. 2 77. 2 70. 5 60. 3 51. 2	40.6
ng pr	lark red	. 455	. 290 (		38.5	5.4	3.5	30.3	50.1
coati	red <sup>0</sup>	4500.	2760.		20.5	7 100. 7 87. 5 78. 8 65. 4 59. 6	34.17	70.5	2 64.8 56.1 54.2 50.1 40.6
yer (		108 0.	247 0.		9.5 12	7.57	3.2.8	7.2 7	3.1
ti-le	blue bluish yellow	)6 <sub>0.4</sub>	36 0. 2		7 12	8	7 93	2 77	8
mal	blui Whit	0. 20	0. 15		2138.	7 100.	3102.	84	64
	blue	0. 172	0.105		154. ?	108.	112.	90.	68. 2
		Sio20.1720.2060.4080.4500.4550.4650.520Tio20.0700.0800.0	rio2						
standard	red	0	0		167.6	120.9	124.2	104.6	80.6
coating process	appearance color	coating material & thickness(KA)	coating material & thickness(KA)	measuring ECE standard position value/cd	42~185	54~185	60~185	54~185	42~185
coatin	appear	coating thick	coating	measuring	2U-V	H-5R	H-V	H-5L	5D_V

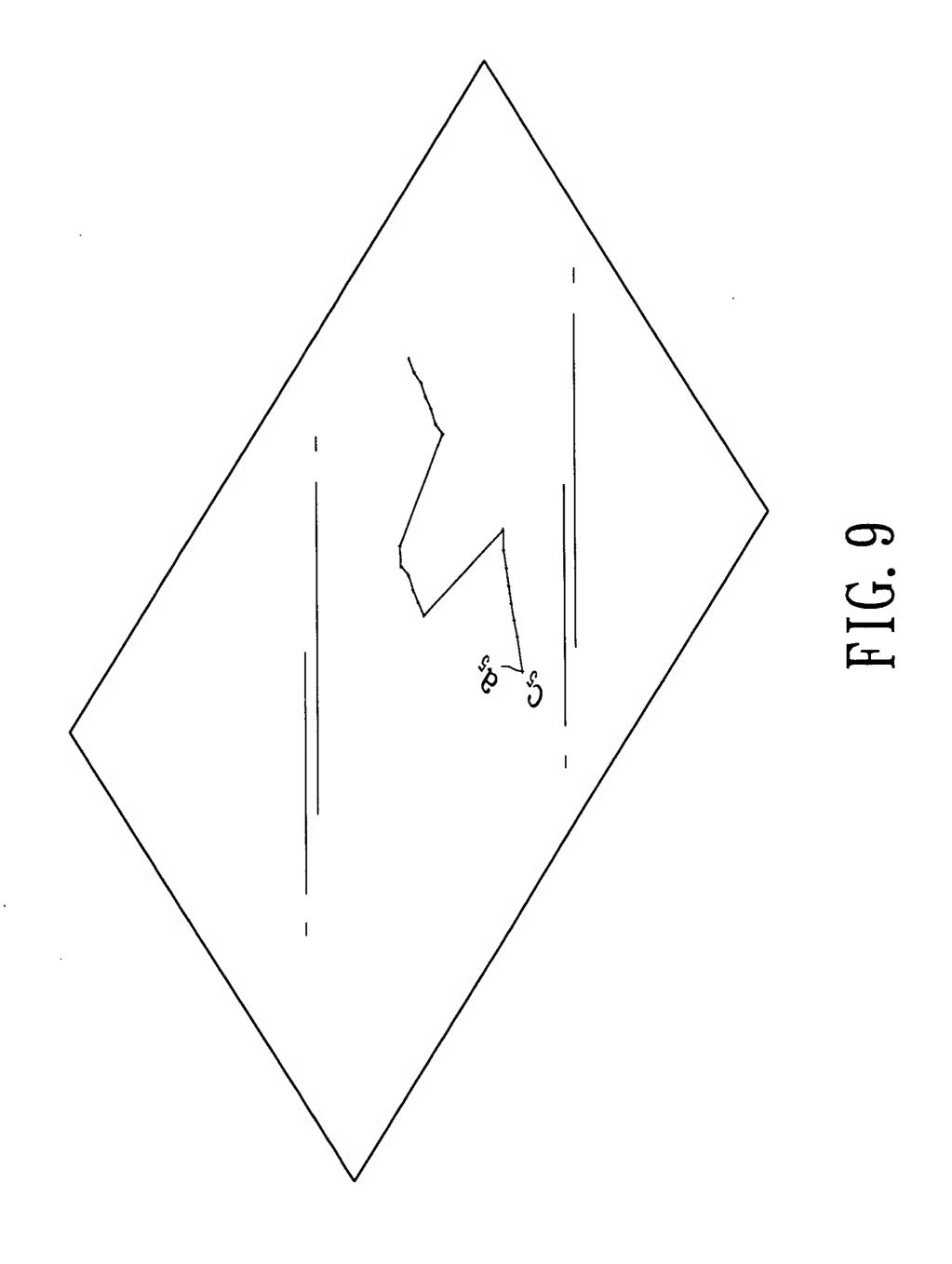
FIG. 4











	Y				
cd	non-coating region A	multi-layer coating process region B	anti-reflection coating process region C	chrome-plating process region D	
277. 50 268. 25 259. 00 249. 75 240. 50 231. 25	  -  -	blue bluish white yellow red red green	dark red bluish white blue green	dark	
222. 00 212. 75 203. 50 194. 25 185. 00	-				H
175. 75 166. 50 157. 25 148. 00 138. 75 129. 50	-				
120. 25 111. 00 101. 75 92. 50 83. 25 74. 00	$d_1$ . $d_2$ .				
64. 75 55. 50 46. 25 37. 00 27. 75 18. 50 9. 25	d <sub>4</sub> ·				L

FIG. 10

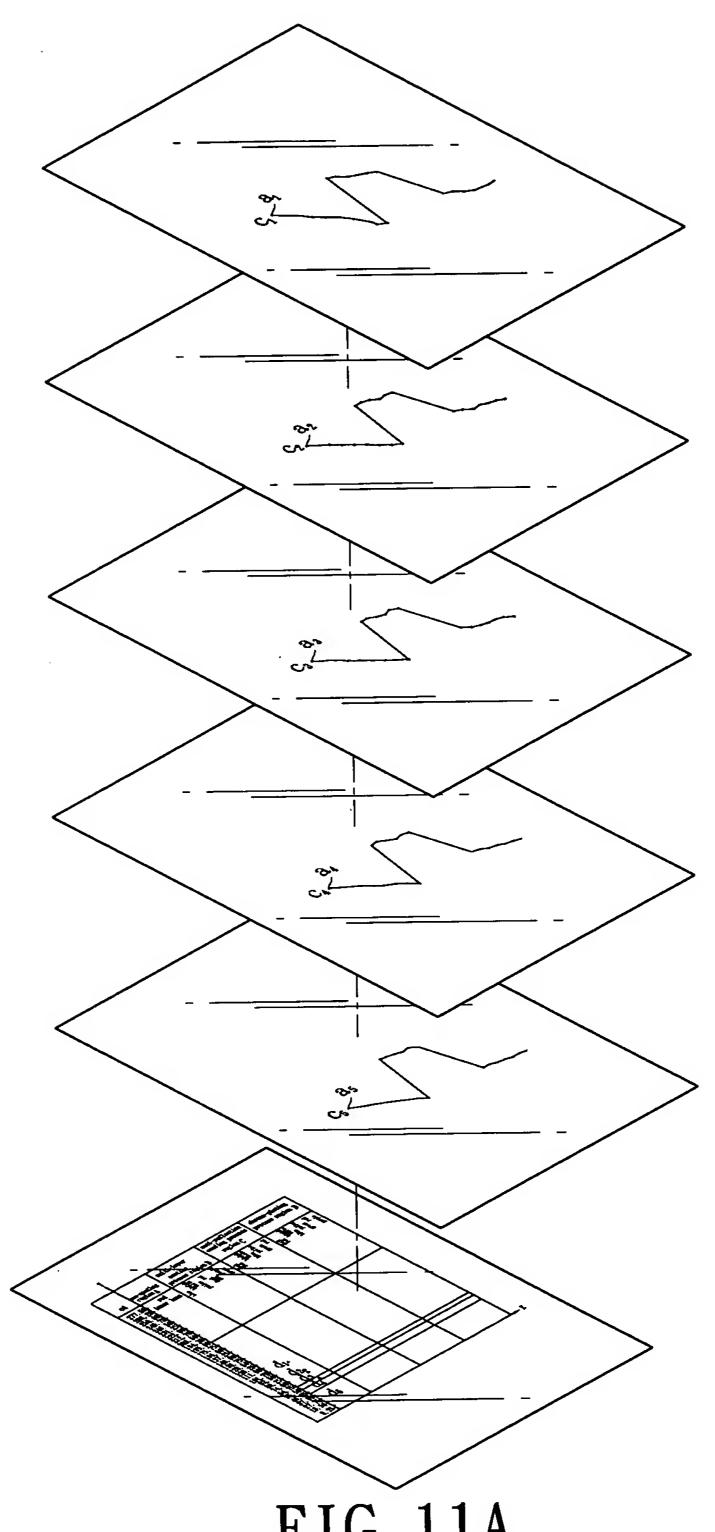


FIG. 11A

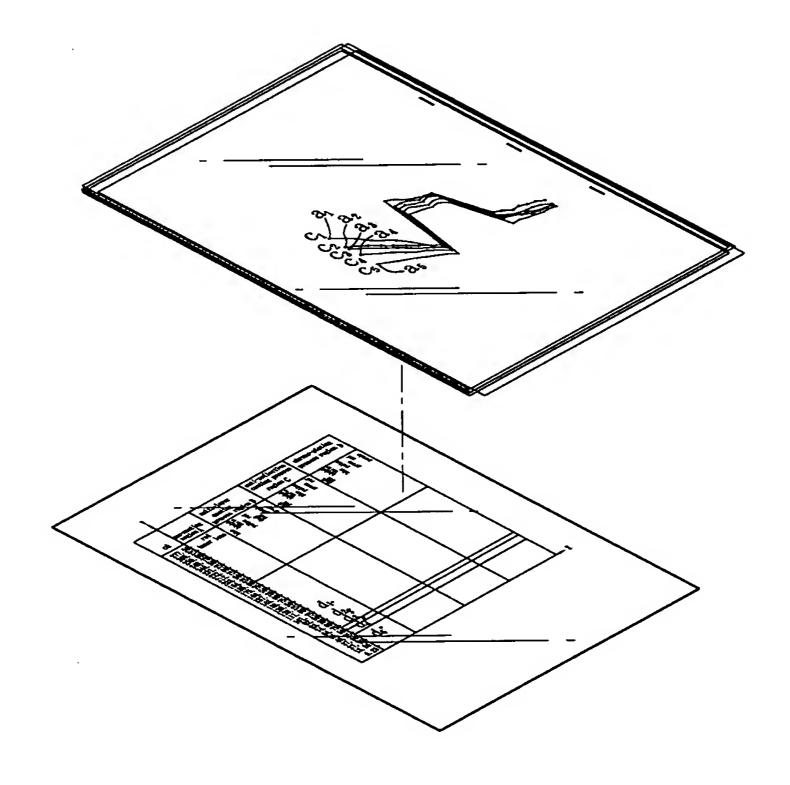


FIG. 11B

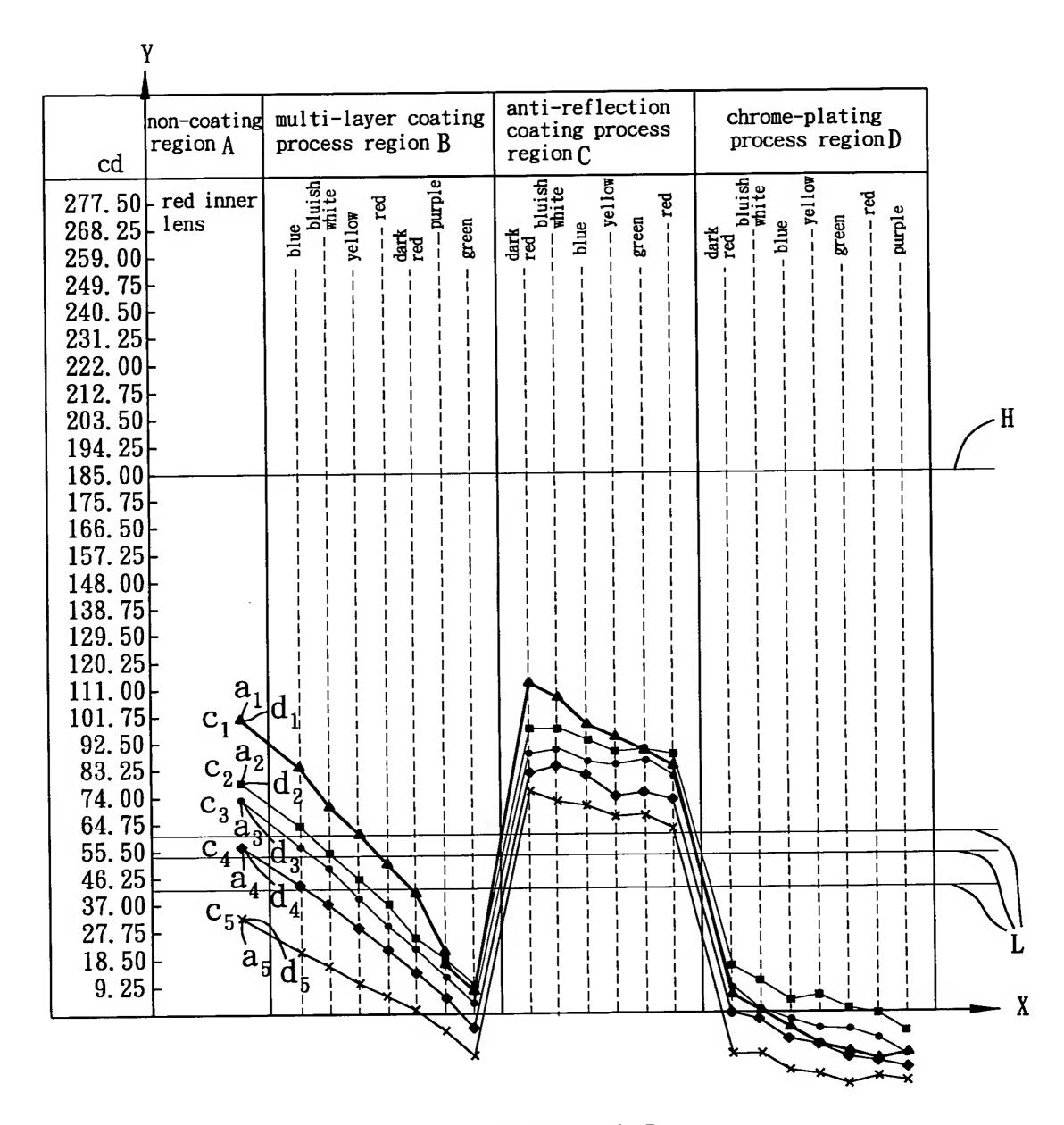


FIG. 12

Y			
non-coating region A	multi-layer coating process region B	anti-reflection coating process region C	chrome-plating process region D
525.00 - red inner 507.50 - lens 490.00 - 472.50 - 455.00 - 437.50 - 420.00 - 402.50 - 385.00 - 367.50 -		dark	dark
350. 00 332. 50 315. 00 297. 50 280. 00 262. 50 245. 00 227. 50 210. 00 192. 50 175. 00 157. 50 140. 00 122. 50 105. 00 87. 50 70. 00 52. 50 35. 00 17. 50			

FIG. 13

C03	coating process Standard	standard			ti-lav	ulti-laver coating process	ating	nroce	V.		on+i-1	rofloo	+:00	4000		1000		10000	101-01			۱,	
	2222 F. C.	color							3	┥	alltı".	ובוובו	anti-refrection co	COatil	ating process	SSSS		Curol	cnrome-plating process	ting i	roces	co.	
app	appearance color yellow	yellow		blue	blue white yellow red dark purple green	yellow	red	dark	purple	green		blue	blue bluish yel	rellow	red	green	F	purple	blue bluish yellow	ui sh ye	Ĺ	red	green
coatir	coating material & thickness(KA)	0	Sio2	0.172	Sio20.1720.2060.4080.4500.4550.4650.520Tio20.0700.0800.	0.408	0.450	0.455	0.465	0.520	Tio2	0.070	0. 080(	_	0.0600	060 0. 0600. 050 Cr		. 0720.	0. 0720. 072 0. 084 0. 0960. 0840. 096	0840.	0960	0840.	960
coatir thic	coating material & thickness(KA)	0	Tio2	0.105	Tio20.1050.1260.2470.2760.2900.2800.300Sio20.3000.3600.	0.247	0.276	0.290	0. 280	0.300	Sio2	3.300	0.360		1.1401	. 320 (	Sio	. 200 0.	984 1. 14d 1. 32d Sio 0. 200 0. 250 0. 300 0. 860 1. 020 1. 165	3000.	8601.	020	165
measurii positio	measuring ECE standard position value/cd														-	+	+			+		+	
5U-V	35~350	202.5		169.1	1135.0122.5120.9105.189.5 74.5	122.5	120.9	105.1	89.5	74.5	157	21. 2	221. 2 207. 5 195. 1 180. 1175. 0	95. 111	80. 11	75.0		87.5 7	70 2 53 5	_1	35 1 19 5 19	ת	-
H-5R	45~350	188.9		140.0	0 120. 0 118. 1 116. 5 101. 1 85. 8	118.1	116.5	101.1		68. 1		709.3	209. 31192. 51185. 1175. 1175.	85.11	75. 111	75. 1		70.5.5	52 1 3		19 2 15 5	7 6	
Н-У	50~350	196.6		152.5	5 124. 3 120. 1 117. 7 103. 1 86. 5	120.1	117.7	103.1		71.2	I CN	212.3	212, 3 195, 5 180		. 2175, 3159, 2	59. 2	000		ı K	1	33 1	17.5.1	17 7
H-5L	45~350	206.6		170.2	138.1	135.2	127.0	109.1	100.8	87.8		24. 2	224. 2 210. 5 198		3190, 5188	88. 1		100.8 73.8	3.8	, LC	52, 5 3,	34 1 3	35. 2
5D-V	35~350	157.9		124.3	3 106. 1 104. 2 103. 5 85. 5 70. 2 54. 5	104.2	103.5	85.5	70.2	54.5		77.1	77. 1 176. 1 163	63, 111	. 1157, 5140, 4	40.4	123	3.1	53.1 19.8 17.5	_L	9.5	10.2 1	11.3
				f								-		-	-	_	-					! !	)

FIG. 14